

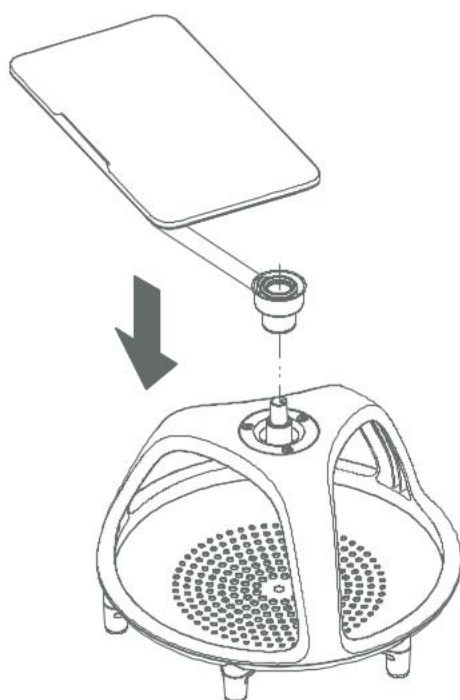
480 node

Assembly Directions

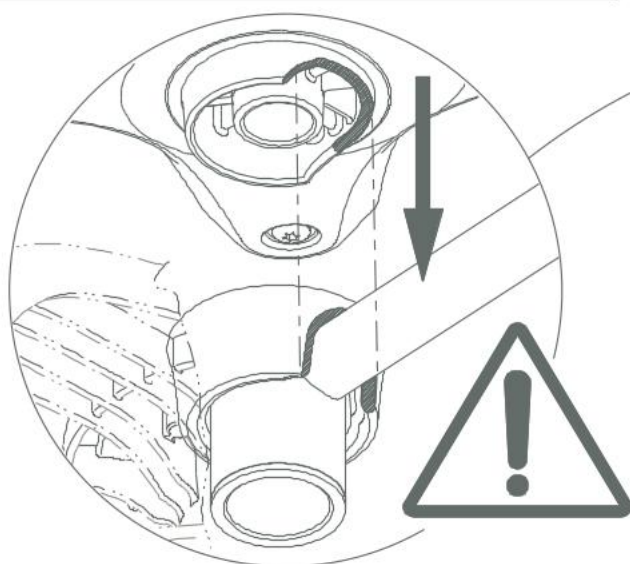
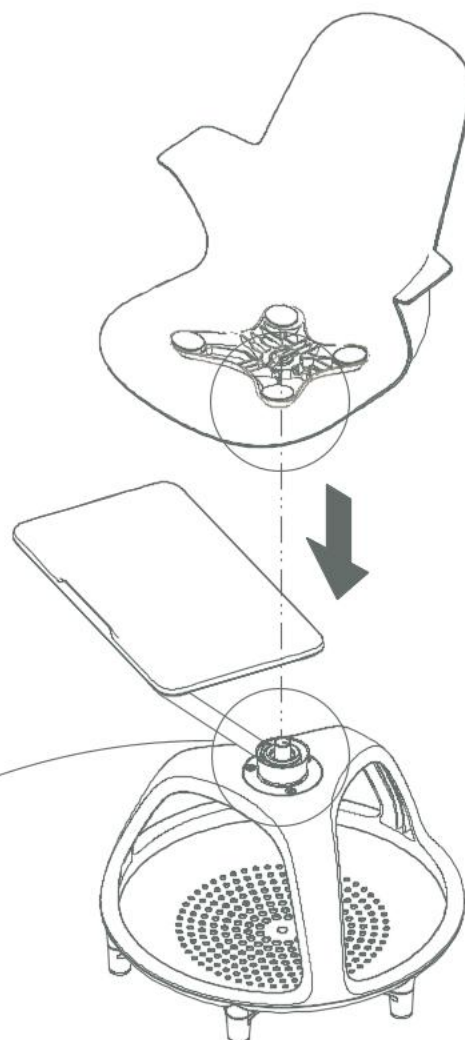
Chair with Worksurface
Siège avec tablette
Sitz mit Ablageplatte
Sede con tableta



1



2



480 node

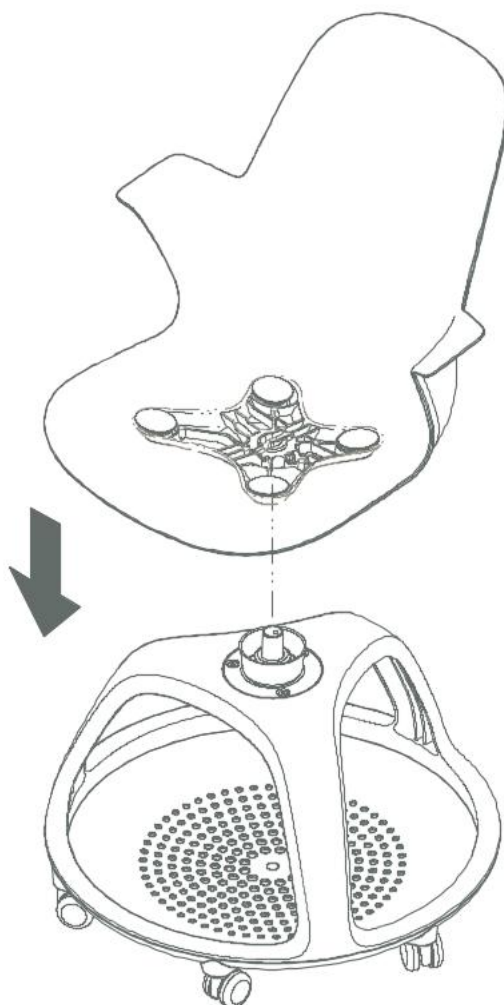
Assembly Directions

Chair without Worksurface

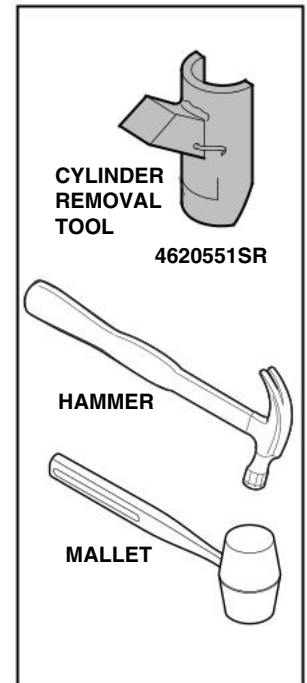
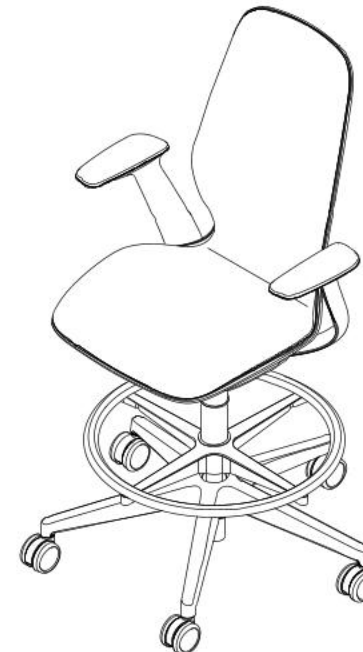
Siège sans tablette

Sitz ohne Ablageplatte

Sede sin tableta

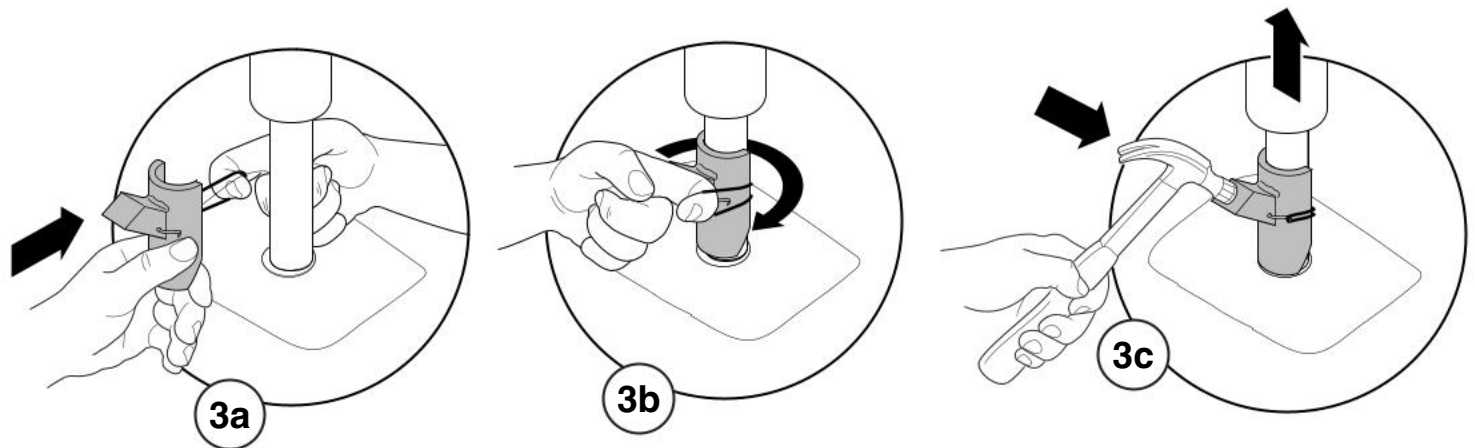
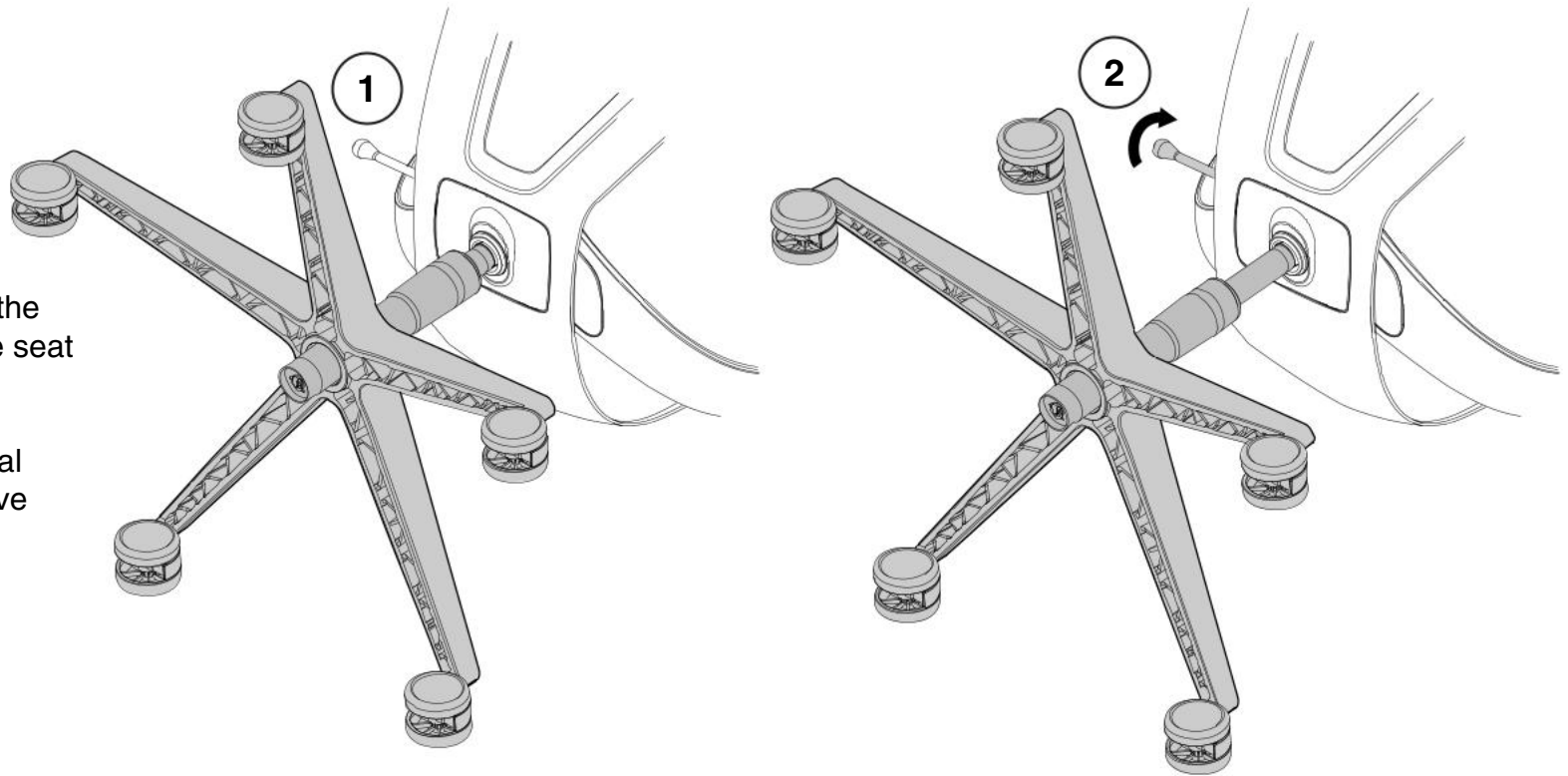


480 Node™, Silq™, and Series® 1 Customer Service Shim Installation



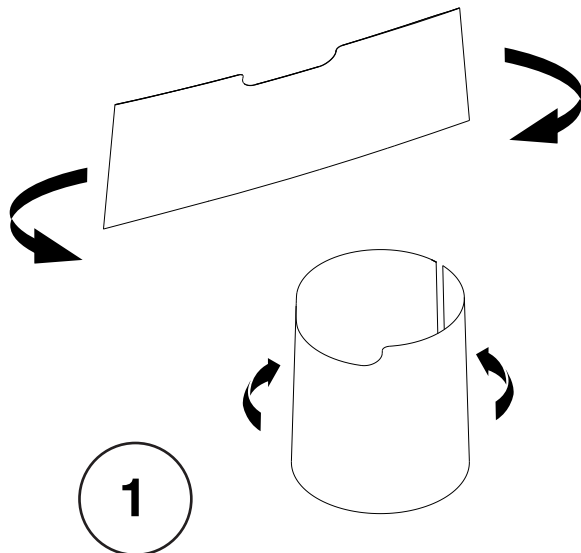
Removing Seat (Silq Shown)

1. Tilt chair on side.
2. Extend the cylinder to the highest position using the seat height lever.
3. Secure cylinder removal tool to cylinder and remove cylinder as shown.



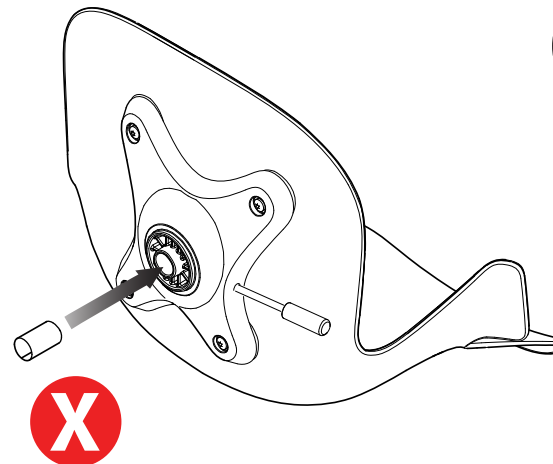
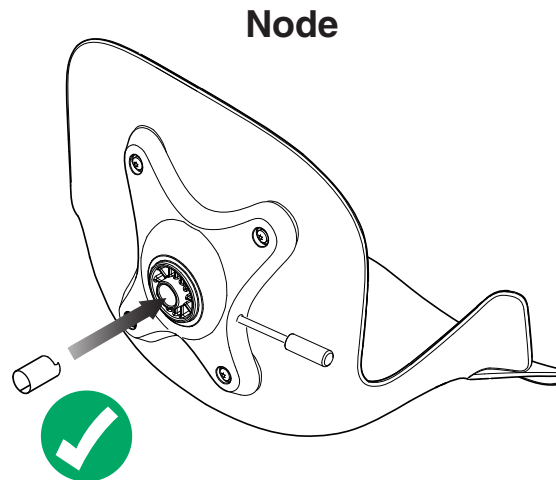
NOTE: Refer to assembly directions
Doc # 109197 for **Series® 1 Cylinder Replacement** or
Doc # 161843 for **Node Seat Replacement or Worksurface Replacement**
for Series 1 & Node Seat Shell Removal instructions

Shim Installation



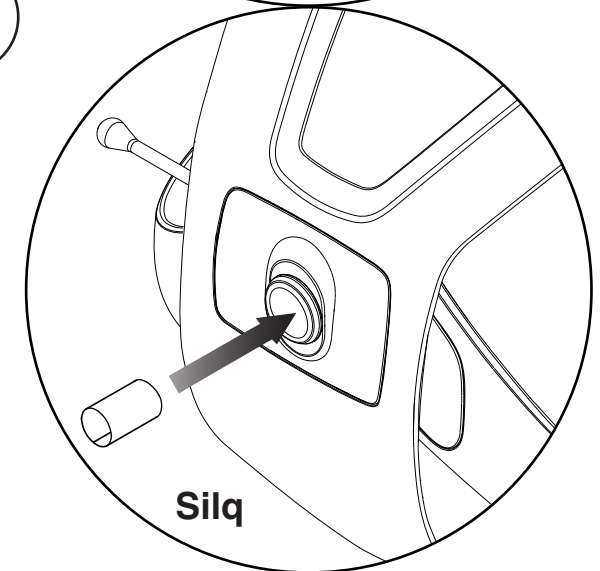
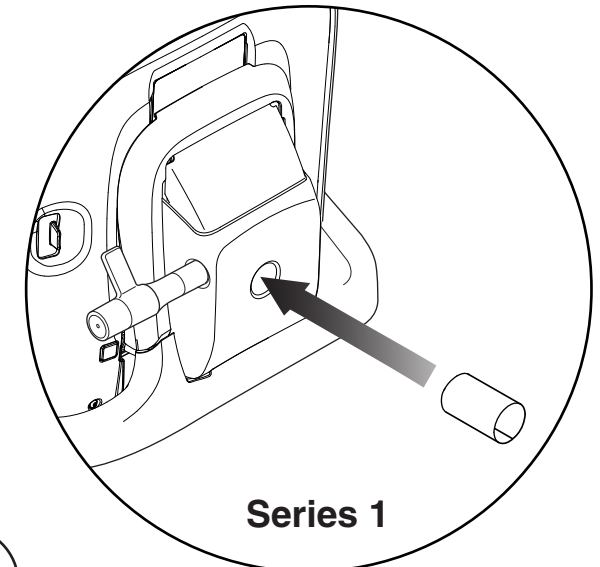
1. Roll shim into a cone

2. Insert shim into seat bracket



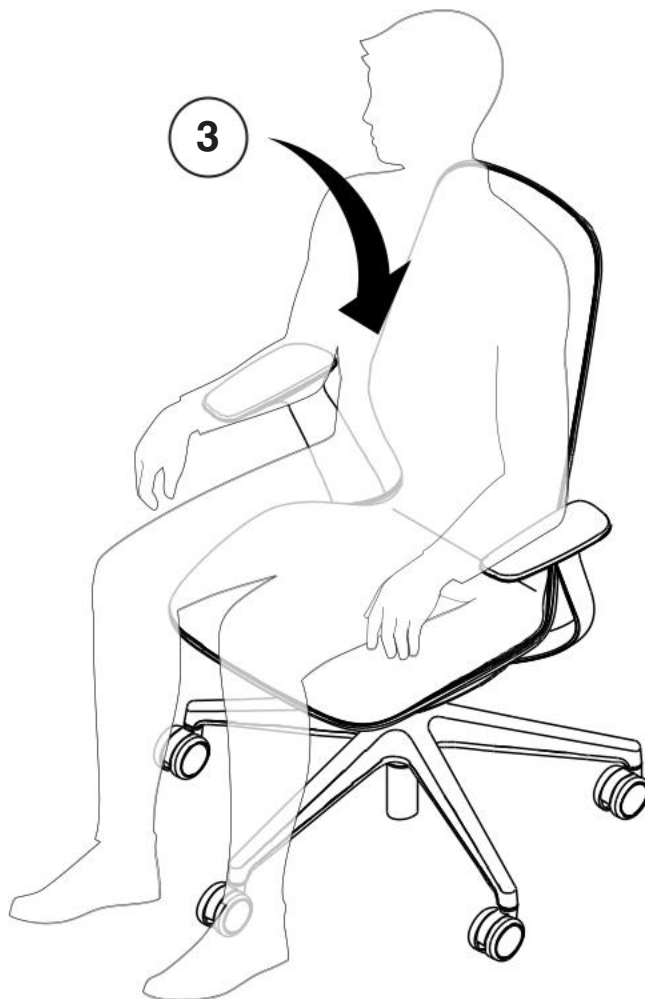
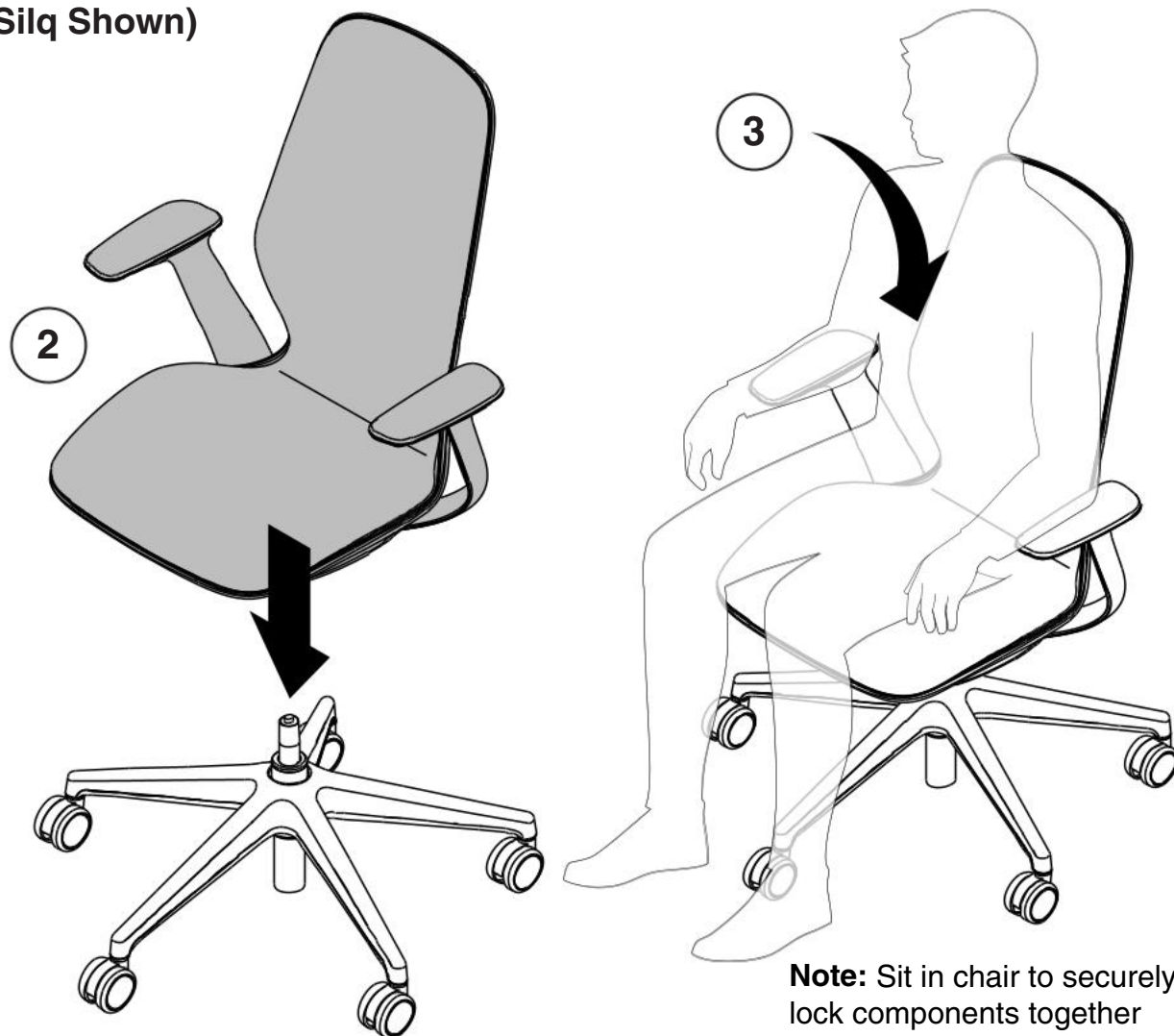
NOTE: For Node chairs, notch in shim should face front of seat. For Series 1 and Silq, orientation of the notch does not apply.

NOTE: Insert notched end of cone into base of seat.

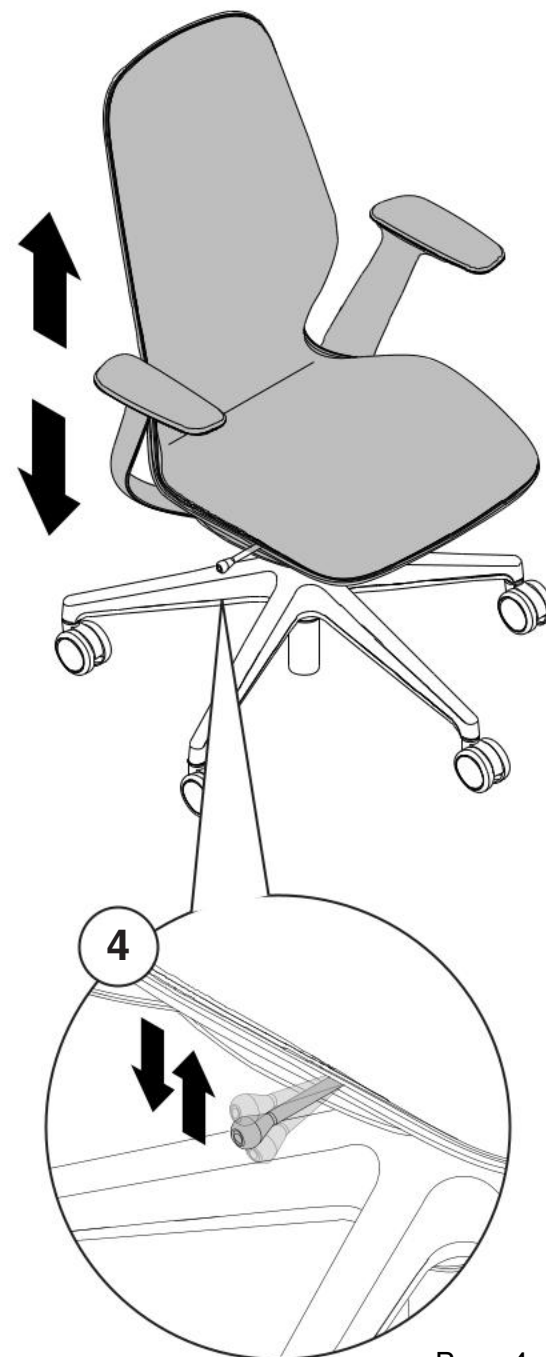


Steelcase

Reinstalling Seat (Silq Shown)



Note: Sit in chair to securely lock components together and complete assembly



NOTE: Refer to assembly directions
Doc # 109197 for **Series® 1 Cylinder Replacement** or
Doc # 161843 for **Node Seat Replacement or Worksurface Replacement**
for Series 1 & Node Seat Shell Installation instructions